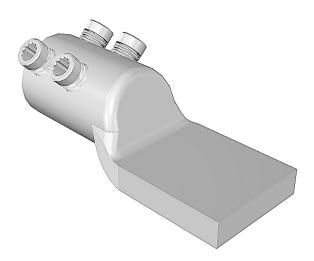
MECHANICAL CONNECTORS

ML8 Connector



Principle Application:

Termination of solid/stranded, aluminium/copper circular conductor cores.

Range:

| Connector Reference | Core C.S | Stud Size | | |
|------------------------|----------|-----------|---------|--|
| | Min | Max | (mm) | |
| ML8 | | | - | |
| ML8-4 x 8 | 800 | 1000 | 4 x M8 | |
| ML8-4 x 10 | | | 4 x M10 | |

Note: For jointing other core configurations/sizes please contact Sicame Engineering Dept

The Sicame ML8 mechanical lugs are manufactured from an aluminium forging, thereby providing an integral moisture block. The lugs utilise the patented 'universal' range taking shear bolts.

The appropriate tooling is to be used at all times, typical examples shown below.



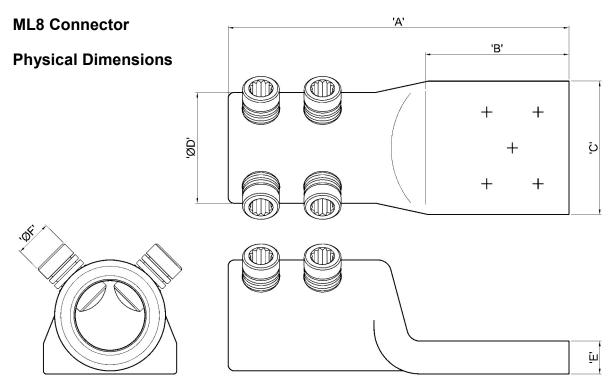




'JTS/16' Universal Screw Socket (17mm A/F)

Mechanical Termination

MECHANICAL CONNECTORS



| Connector Reference | Dimensions (mm) | | | | | | |
|------------------------|-----------------|-----|-----|------|-----|------|---------|
| | 'A' | 'B' | ,C, | 'ØD' | 'E' | 'ØF' | (mm) |
| ML8 | 186 | 70 | 63 | 64 | 16 | M18 | - |
| ML8-4 x 8 | 186 | 70 | 63 | 64 | 16 | M18 | 4 x M8 |
| ML8-4 x 10 | 171 | 55 | 63 | 64 | 16 | M18 | 4 x M10 |

Material:

Aluminium Alloy

Fitting Instructions:

- 1. Strip insulation from each core equal to the depth of the bore guide + 5mm.
- 2. Thoroughly abrade exposed conductors. (See note)
- 3. Fully insert core within the barrel of the connector.
- 4. Tighten the universal bolts consecutively one turn at a time until all the heads have sheared.

Note:

When jointing copper conductor wrap the supplied brass gauze around the core prior to installation.

